

STEVENS Engineers & Constructors Is Offering Custom Pipe Fabrication Services

December 28, 2021

Middleburg Heights, Ohio - December 28, 2021 -
STEVENS Engineers & Constructors is offering its clients pipe fabrication services for most types of pipe systems. Readers can find out more about the company's pipe fabrication capabilities by heading over to the link: https://www.stevensec.com/pipe-fabrication.

The company banks on its vast experience of having worked with complex piping systems, large and small piping projects, and a wide variety of customized piping projects. Some of the different industries that STEVENS specializes in for providing pipe fabrication services are the energy industry, oil & gas, chemical, power, wastewater, government, and food & beverage.

The company's pipe fabricator facility in Elyria, OH, is 40,000 square feet under roof on a 2.8-acre site with 28 feet of clearance. Its pipe fabrication shop has an 80'x 240' fabrication bay with a 15-ton overhead crane and 22 feet of clearance under the hook to handle any project design requirements, no matter how big or small. It also has a fit-up tack station and table, 14 welding stations, and 1 and 2-ton jib cranes. The fabricator

shop is able to handle large/small bore pipe spools, pipe racks, equipment skids, support steel, and ½" to 72' diameter pipe/light wall to XXH. The company says that its advanced pipe fabricator facility lets the company accommodate many types of fabrication projects that other fab shops are just not equipped to meet the requirements of.

The company's piping products also undergo extensive testing and an in-depth review process to make sure the final product meets the client's expectations. The company is equipped to perform non-destructive testing methods such as hydrostatic testing, radiograph testing, magnetic particle testing, and dye penetrant testing. The fabrication shop follows the quality control manual in accordance with ASME Boiler & Pressure Vessel codes and the National Board of Inspection Codes (NBIC). The shop also performs repairs and alterations of pressure-retaining items in accordance with The NBIC.

The fabrication shop's ASME-certified welders help create custom piping solutions for clients using a range of welding methods such as shielded metal arc welding (SMAW), gas tungsten arc welding (GTAW), gas metal arc welding (GMAW), and flux-cored arc welding (FCAW). All of its weld procedures are done in compliance with ASME Section IX-Welding, Brazing, and Fusing qualifications.

The company prides itself on the use of the most up-to-date technology and equipment for pipe fabrication such as Pipe rollers, Plasma Arcs, 3000lb Positioners, 2500lb Pipe Turners, 6000lb Pipe Turners, 25HP Rotor Air Compressors, Roll Grooving, Pipe Bending (4" & under), Torch Pipe Cutters & Bevellers, H&S Tool Pipe Bevellers, Band Saws - 12" wide, 800/1250lb Positioners, Stainless Steel Pipe Facing/Beveling Equipment, Roll Cutting, and Sandblasting/Painting.

The company can work with a wide range of piping materials such as carbon steel, copper, stainless steel, alloy, plastic, polyethylene pipe fitting, tubing, fiberglass reinforced plastic (FRP), and chrome. The fabrication shop can also handle many different piping joint types such as welded, threaded, soldering & brazing, ProPress copper, grooved (Victaulic), flanged, solvent weld, fusion, tubing bending & compression, and FRP. The company's piping systems include process piping, hydronic water systems, steam & condensate, lubrication & grease, compressed air, hydraulic systems, domestic water, wastewater, natural & propane gas, chemical feed, and instrumentation. The company can handle multiple types of installations such as boilers, pumps, HVAC units, hydraulic power units, cooling towers, chillers, filtration units, chemical tanks, process equipment, fans, drive motors, and ductwork.

A spokesperson for the company summarizes its capabilities for custom pipe fabrications by saying, "STEVENS is capable of fabricating piping systems from very large and complex to incredibly small and intricate. Our temperature-controlled 40,000 square foot fabrication shop has the latest in pipe fabricating technology and tooling, state-of-the-art cutting and welding equipment, and a host of mandrel benders. We can efficiently turn out 10,000LF of fabricated pipe a month, complete with all quality control and adherence

to applicable codes and national standards. We also have complete hydrostatic testing and documentation in place, as well as in-house chemical cleaning and flushing and protective coating capabilities. We are the definitive one-stop-shop for all of your pipe fabrication needs."

To inquire about STEVENS' pipe fabrication services, contact them via their website for a free pipe fabrication quote.

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For more information about STEVENS Engineers & Constructors, contact the company here:STEVENS Engineers & ConstructorsVicki Anderson(440) 234-7888info@stevensec.com7850 Freeway Circle, Suite 100Middleburg Hts, OH 44130


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Our facility can accommodate many types of pipe fabrication projects that other fab shops can't. We handle large/small bore pipe spools, pipe racks, equipment skids, support steel, ½\" to 72' diameter pipe/light wall to XXH. Our pipe fabrication shop has an 80' x240' fabrication bay with a 15-ton overhead crane and 22 feet of clearance under the hook to handle any project design requirements, no matter how big or small. We also have a fit-up tack station and table, 14 welding stations with 1 or 2-ton jib cranes. What kind of pipe materials can you handle at your Elyria pipe fabrication facility? We offer a wide range of pipe fabrication services, including: - Carbon steel pipe fabrication - Stainless steel pipe fabrication - Nickel alloy pipe fabrication - Aluminum pipe fabrication - HDPE pipe fabrication - Fiberglass pipe and equipment, so we can fabricate pipe systems to your exact specifications. We offer NDT Examination Protocols We take the utmost pride in providing the best in piping quality to our clients. That's why we put our piping materials through an intensive review process to make sure that it meets your expectations. We do the following non-destructive testing Hydrostatic Radiograph Magnetic Particle Dye Penetrant With our in-depth testing, we ensure that we are providing the pipe fabrication solutions our customers need for their projects. What Kind Of QA/QC Procedures Do You Follow? Our fabrication shop follows the quality control manual in accordance with ASME Boiler & Pressure Vessel codes and the National Board of Inspection Codes. \"R\" Stamp: shop and field repairs and alterations of pressure-retaining items in accordance with The NBIC All our weld procedures are done in compliance with ASME Section IX-Welding, Brazing, and Fusing qualifications. Our ASME-certified welders help create custom piping solutions for you. We do shielded metal arc welding (SMAW), gas tungsten arc welding (GTAW), gas metal arc welding (GMAW), and flux-cored arc welding (FCAW). With our experienced shop welders, we can make sure that we deliver our clients' projects on time.

What kind of pipe fabrication equipment do we use? Our facility uses the most up-to-date technology and equipment. Below is a list of some of the equipment we use to make sure our customers get the state-of-the-art piping they need for their facility. Pipe rollers Plasma Arc 3000lb Positioner 2500lb Pipe Turners 6000lb Pipe Turners 25HP Rotar Air Compressor Roll Grooving Pipe Bending (4\" & under) Torch Pipe Cutters & Beveller H&S Tool Pipe Beveller Band Saws - 12\" wide 800/1250lb Positioners Stainless Steel Pipe Facing/Beveling Equipment Roll Cutting Sandblasting/Painting What Are Our Pipefitting Capabilities? At STEVENS, our pipe fitting capabilities are at the forefront of the industry. We can work with the following piping materials: Carbon Steel Copper Stainless Steel Alloys Plastic Polyethylene pipe fitting Tubing Fiberglass Reinforced Plastic (FRP) Chromes We can also handle several piping joint types, such as: Welded Threaded Soldering & Brazing Pro-press Copper Grooved (Victaulic) Flanged Solvent Weld Fusion Tubing Bending & Compression FRP Our piping systems types are Process Piping Hydronic Water Systems Steam & Condensate Lubrication & Grease Compressed Air Hydraulic Systems Domestic Water Wastewater Natural & Propane Gas Chemical Feed Instrumentation We can handle multiple types of installation: Boilers Pumps HVAC Units Hydraulic Power Unit Cooling Towers Chillers Filtration Units Chemical Tanks Process Equipment Fans Drive Motors Duct Work Trust Your Project To One Of The Leading Pipe Fabrication Companies Utilizing our temperature-controlled 40,000 square foot fabrication shop, STEVENS is capable of fabricating piping systems from very large to incredibly small. As an industry leader, we have the latest in pipe fabricating technology and tooling, state-of-the-art cutting and welding

equipment, and a host of mandrel benders. We can efficiently turn out 10,000LF of fabricated pipe a month, complete with all quality control and adherence to applicable codes and national standards. Stevens also has complete hydrostatic testing and documentation in place, as well as in-house chemical cleaning and flushing and protective coating capabilities. If you need professionally created and engineered pipes for your next pipe fabrication project, don't hesitate to contact STEVENS. Click the link below for your quote today. ",

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HDPE pipe fabrication  - Fiberglass pipe and equipment, so we can fabricate pipe systems to your exact
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"description": "STEVENS Engineers and Constructors is one of the nation?s leading industrial construction companies for complete design, build, and management services. From our Middleburg Heights location near Cleveland, STEVENS offers high-quality solutions for civil concrete, earthwork, heavy rigging, demolition, excavation and more. Through our family of companies, we provide expanded engineering and design services. We are committed to completing every project on time, according to budget, and with efficiency in mind.",


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"description": "STEVENS has the latest in Pipe Fabricating technology and tooling, state of the art cutting and welding equipment",
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STEVENS Engineers & Constructors

STEVENS Engineers and Constructors provides complete industrial construction services from our office in Middleburg Heights, Oh near Cleveland. We offer high-quality design, build, and management services to industrial customers across the United States.

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