

STEVENS Engineers & Constructors, Inc. Announces Equipment Upgrade at Its Pipe Fabrication Facility

May 26, 2023

Middleburg Heights, Ohio - May 26, 2023 -
STEVENS Engineers & Constructors, a proven leader in engineering and construction in North America, has announced that it recently installed a Spool Welding Robot (SWR) at its pipe fabrication facility.

"At STEVENS," says the company's spokesperson, "we always look at ways to improve and provide our clients with the best service. One of the ways we've done this recently is by investing in the Spool Welding Robot (SWR) from Novarc. Before the installation of the SWR, we were able to put out 10,000 LF per month. With this newest addition, we will be able to increase our throughput and capacity to better serve our clients."

STEVENS will be able to improve its output due to the cutting-edge dexterity and precision that the SWR equipment provides. For example, hand welding on an 18-inch XH pipe takes over 12 hours. With the SWR, that welding time can be decreased to 33 minutes.

The SWR also enables STEVENS to offer a range of other benefits to its clients' piping projects, including the

ability to do a fillet weld (one of the only ones with that capability), handle pipe over 21 feet in length, non-stop welding as it can do root-to-cap welds without stopping, the ability to capture videos of the entire welding process for QC purposes, weld almost any type of pipe material allowing the company to increase the diversity of projects it can handle, the capability to weld a variety of joints with fewer space restrictions, and dual positioners for an increased flow rate as one station can be loaded while the other is being welded.

The spokesperson continues, "Most importantly, it allows STEVENS to reduce imperfections, reduce downtime, improve weld quality, decrease defect rate, and get your project done quicker. If you've got a piping project, whether it's for a steel mill, the oil and gas industry, or a wastewater treatment facility, STEVENS can handle your project in a timely and efficient manner. Don't hesitate to contact STEVENS if you need professionally created pipes for your next pipe fabrication project."

STEVENS Engineers & Constructors has years of experience working with complex piping systems, large and small piping projects, and a wide variety of customized piping projects for the energy industry, oil & gas industry, chemical industry, power industry, wastewater industry, government projects, and more.

STEVENS can accommodate many types of pipe fabrication projects at its pipe fabrication facility, including large or small-bore pipe spools, pipe racks, equipment skids, support steel, and ½" to 72' diameter pipe/light wall to XXH. The company's pipe fabrication shop has an 80' x 240' fabrication bay with a 15-ton overhead crane and 22 feet of clearance under the hook to handle any project design requirements, no matter how big or small. It also has a fit-up tack station and table, and 14 welding stations with 1 and 2-ton jib cranes.

The company's full range of pipe fabrication services includes pipes made out of carbon steel pipe, stainless steel pipe, nickel alloy pipe, aluminum pipe, HDPE pipe, and fiberglass pipe and equipment to fabricate pipe systems to the client's exact specifications.

STEVENS' pipe fabrication shop follows the quality control manual in accordance with ASME Boiler & Pressure Vessel Codes and the National Board of Inspection Codes. It boasts the "R" Stamp, which ensures that shop and field repairs and alterations of pressure-retaining items are done in accordance with the NBIC.

Clients can also trust that all STEVENS' welding procedures are done in compliance with ASME Section IX-Welding, Brazing, and Fusing qualifications. The company does shielded metal arc welding (SMAW), gas tungsten arc welding (GTAW), gas metal arc welding (GMAW), and flux-cored arc welding (FCAW), and its welders can help create a range of custom piping solutions for its clients.

Business owners and industry professionals can contact the Middleburg, OH-based headquarters of the

expert pipe fabrication company at (440) 234-7888 for further details.

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For more information about STEVENS Engineers & Constructors, contact the company here:STEVENS Engineers & ConstructorsVicki Anderson(440) 234-7888info@stevensec.com7850 Freeway Circle, Suite 100Middleburg Hts, OH 44130


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clearance under the hook to handle any project design requirements, no matter how big or small. We also have a fit-up tack station and table, 14 welding stations with 1 or 2-ton jib cranes. What kind of pipe materials can you handle at your Elyria pipe fabrication facility? We offer a wide range of pipe fabrication services, including: - Carbon steel pipe fabrication - Stainless steel pipe fabrication - Nickel alloy pipe fabrication - Aluminum pipe fabrication - HDPE pipe fabrication - Fiberglass pipe and equipment, so we can fabricate pipe systems to your exact specifications. We offer NDT Examination Protocols We take the utmost pride in providing the best in piping quality to our clients. That's why we put our piping materials through an intensive review process to make sure that it meets your expectations. We do the following non-destructive testing Hydrostatic Radiograph Magnetic Particle Dye Penetrant With our in-depth testing, we ensure that we are providing the pipe fabrication solutions our customers need for their projects. What Kind Of QA/QC Procedures Do You Follow? Our fabrication shop follows the quality control manual in accordance with ASME Boiler & Pressure Vessel codes and the National Board of Inspection Codes. \"R\" Stamp: shop and field repairs and alterations of pressure-retaining items in accordance with The NBIC All our weld procedures are done in compliance with ASME Section IX-Welding, Brazing, and Fusing qualifications. Our ASME-certified welders help create custom piping solutions for you. We do shielded metal arc welding (SMAW), gas tungsten arc welding (GTAW), gas metal arc welding (GMAW), and flux-cored arc welding (FCAW). With our experienced shop welders, we can make sure that we deliver our clients' projects on time.

What kind of pipe fabrication equipment do we use? Our facility uses the most up-to-date technology and equipment. Below is a list of some of the equipment we use to make sure our customers get the state-of-the-art piping they need for their facility. Pipe rollers Plasma Arc 3000lb Positioner 2500lb Pipe Turners 6000lb Pipe Turners 25HP Rotar Air Compressor Roll Grooving Pipe Bending (4\" & under) Torch Pipe Cutters & Beveller H&S Tool Pipe Beveller Band Saws - 12\" wide 800/1250lb Positioners Stainless Steel Pipe Facing/Beveling Equipment Roll Cutting Sandblasting/Painting What Are Our Pipefitting Capabilities? At STEVENS, our pipe fitting capabilities are at the forefront of the industry. We can work with the following piping materials: Carbon Steel Copper Stainless Steel Alloys Plastic Polyethylene pipe fitting Tubing Fiberglass Reinforced Plastic (FRP) Chromes We can also handle several piping joint types, such as: Welded Threaded Soldering & Brazing Pro-press Copper Grooved (Victaulic) Flanged Solvent Weld Fusion Tubing Bending & Compression FRP Our piping systems types are Process Piping Hydronic Water Systems Steam & Condensate Lubrication & Grease Compressed Air Hydraulic Systems Domestic Water Wastewater Natural & Propane Gas Chemical Feed Instrumentation We can handle multiple types of installation: Boilers Pumps HVAC Units Hydraulic Power Unit Cooling Towers Chillers Filtration Units Chemical Tanks Process Equipment Fans Drive Motors Duct Work Trust Your Project To One Of The Leading Pipe Fabrication Companies Utilizing our temperature-controlled 40,000 square foot fabrication shop, STEVENS is capable of fabricating piping systems from very large to incredibly small. As an industry leader, we have the latest in pipe fabricating technology and tooling, state-of-the-art cutting and welding equipment, and a host of mandrel benders. We can efficiently turn out 10,000LF of fabricated pipe a month, complete with all quality control and adherence to applicable codes and national standards. Stevens also has complete hydrostatic testing and documentation in place, as well as in-house chemical cleaning and flushing

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STEVENS Engineers & Constructors

STEVENS Engineers and Constructors provides complete industrial construction services from our office in Middleburg Heights, Oh near Cleveland. We offer high-quality design, build, and management services to industrial customers across the United States.

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