



## **What to Know About Leasing Manufacturing Space in Woburn: Expert Advice from Cummings Properties**

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Leasing manufacturing space in Woburn can look straightforward at first glance: square footage, monthly rent, a move-in date, and a signed lease. In practice, manufacturing tenants tend to win or lose time and money in the details that rarely show up in a quick listing scan. Cummings Properties, a longtime commercial property manager in greater Boston, has compiled the following guidance based on recurring questions and common decision points seen across light manufacturing, assembly, industrial-flex, and production-adjacent operations.

Woburn's appeal often starts with access. The city sits along two of the region's most important routes, I-93 and I-95/Route 128, which help reduce delivery friction and make it easier to serve customers across the Boston metro and beyond. That location advantage, however, does not compensate for a space that cannot support real-world loading patterns, a workable production flow, or the mechanical demands of equipment. The most successful leases typically begin with an operational checklist instead of a square-foot target.

Loading and truck circulation frequently determine whether a space functions smoothly or becomes a daily problem. A manufacturing operation with regular inbound pallets and outbound freight may need dock-height

loading; an operation with frequent van deliveries, service visits, or mixed shipping may do better with drive-in access or overhead doors; some operations need a combination. Beyond the door type, the surrounding site matters: turning radius, staging areas, delivery windows, and whether trucks can queue without blocking employee parking or creating conflicts with pedestrian routes. A tour that includes a mid-morning delivery window often reveals more than a tour conducted in an empty lot.

Inside the space, layout dictates productivity. Manufacturing and assembly teams generally benefit from a clean path from receiving to storage, then to production, quality control, and shipping. When those steps cross, backtrack, or share a narrow corridor, small inefficiencies compound into time, safety concerns, and missed deadlines. Column spacing, ceiling height, and the availability of contiguous open areas influence how quickly workstations can be rearranged when demand changes. Office placement also matters: a modest office component can support supervision, customer visits, and compliance documentation without consuming the floor area needed for staging and work-in-progress.

Power and mechanical capacity should be treated as early-stage requirements, not late-stage surprises. Many manufacturing users assume electrical service is "standard," only to discover limitations once equipment specs are shared. The same applies to HVAC performance, ventilation needs, and temperature stability. Processes that generate heat, dust, fumes, or humidity can require ventilation and make-up air planning, along with filtration or localized capture. Equipment that must hold tolerances can require tighter environmental control than a typical warehouse system provides. A practical approach is to prepare a simple equipment list with voltage, amperage, and heat-load notes, then confirm feasibility before narrowing to a final space.

Compliance questions vary by operation, but they rarely disappear. Permitted use, fire protection expectations, storage constraints, and any requirements tied to materials or processes should be confirmed early. Even light manufacturing may involve chemicals for cleaning, adhesives, coatings, or battery components; those realities can influence storage, ventilation, and inspection needs. Establishing boundaries up front reduces the risk of choosing an otherwise attractive space that will require extensive changes later.

Timing is another area where manufacturing users benefit from a more realistic planning lens. A lease start date is not the same as an operational start date. Fit-outs can be delayed by permitting, specialty electrical work, ventilation upgrades, and equipment lead times that shift unexpectedly. A reliable timeline typically includes a buffer for inspections and commissioning, especially when new machinery must be installed, tested, and documented. When schedules are tight, the most useful conversations are those that connect buildout scope, procurement timelines, and operational milestones within a single plan.

When leasing manufacturing space in Woburn, terms can change the total cost of occupancy in ways that are easy to overlook. Base rent is only one piece. Clarity around what is included, what is billed separately, and

how future increases are handled helps protect operating budgets. Manufacturing tenants also tend to value terms that support change: options to expand, pathways to relocate within a portfolio, or provisions that allow reconfiguration when equipment and staffing evolve. Flexibility can be as important as rate stability, especially for operations scaling production or adding shifts.

Workforce practicality deserves a spot beside logistics. Woburn's highway access can make commutes easier from multiple directions, and proximity to bus and rail options can widen the pool of potential hires. Even so, shift start times, winter parking realities, and vendor access can affect retention and reliability. A space that works for freight but fails for staffing is still a mismatch. The most stable operations generally choose locations that support both.

Cummings Properties notes that manufacturing tenants often benefit from treating the leasing process like a technical evaluation: define requirements, validate constraints, and confirm how the site supports day-to-day operations before focusing on finishes or branding. That approach tends to reduce rework, shorten time-to-launch, and limit unexpected operating costs. In a market with varied industrial-flex inventory, a clear, operations-first checklist remains the simplest advantage.

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