



## **Custom Iron Supports Outdoor Living with Durable Spiral Stair and Railing Solutions**

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Custom Iron continues to support homeowners and builders in creating functional and attractive outdoor spaces through its line of spiral stairs and railings designed for exterior use. With more than 50 years of experience building metalwork in its Zumbrota, Minnesota facility, the company delivers products built to withstand weather exposure while enhancing decks, patios, rooftops, and multi-level residential or light commercial areas.

Outdoor spiral staircases from Custom Iron offer space-efficient access solutions where traditional stairs may not fit. Models such as the D100 Old Faithful, D105 Wildwood with wood handrail accents, D156 Cablerail for an open modern look, and the versatile D500 Expression provide options for various styles and needs. These designs use materials chosen for longevity in exterior conditions, with powder-coated finishes that protect against moisture, temperature shifts, and daily wear. Railings complement these stairs with matching durability, including vertical, cable, or panel styles that integrate seamlessly for complete outdoor systems.

The company's process begins with direct consultation to understand site specifics, including dimensions, local code needs, and design goals. Clients work with the team to select tread options like checkerplate for

slip resistance or other surfaces suited to outdoor foot traffic. Handrails and balusters come in profiles that balance safety with visual appeal, whether for a classic look or contemporary minimalism. All elements come together in designs that prioritize both form and long-term performance in outdoor settings.

Once approved, Custom Iron builds each piece to the project's exact requirements. Components are then prepared for shipping in manageable sections, known as knock-down construction. This method simplifies transport and on-site work. Most installations require only two people and a few hours following the straightforward two-page instructions, with no need for specialized cutting or welding during assembly. The approach helps projects stay on schedule and reduces complexity for contractors and homeowners tackling deck or patio upgrades.

Many installations appear in real-world outdoor applications across the country. Projects include access from main levels to backyard decks, connections between upper apartments and shared outdoor areas, or secondary entrances that add convenience and style. Gallery examples show spirals paired with deck railings in settings that blend with natural surroundings or architectural features. Clients frequently note the solid feel and clean appearance after installation, contributing to enjoyable outdoor living spaces.

"Building solutions that perform reliably outdoors allows clients to make the most of their properties year after year," said Jim Yetzer, Design & Process Manager at Custom Iron. "Our focus on proper material choices and construction details helps ensure these stairs and railings maintain their strength and appearance through seasons of use."

Repeat partnerships with stair companies, builders, and architects highlight the consistency of Custom Iron's offerings. One stair company partner shared satisfaction with fast installs and happy end customers, while long-term clients mention two decades of reliable products and service. These relationships stem from the company's ability to deliver on time and support projects from initial ideas through completion.

"Our team works closely with clients on every detail, making the path from concept to installed outdoor feature as smooth as possible," added Tonya Pukal, Operations Manager at Custom Iron. "It is rewarding to see how these built systems contribute to practical and beautiful outdoor environments."

Custom Iron operates its full production in an 80,000-square-foot facility in Zumbrota, Minnesota. The company builds a range of spiral stair models, straight stair options including mono-beam and two-beam designs, deck railings, handrails, balusters, and additional custom metalwork. Serving stair industry professionals, builders, architects, and direct consumers nationwide, Custom Iron maintains a dedication to American production and client-centered service under President & CEO Robert Driscoll. The experienced team continues to build quality solutions that meet diverse project demands for both interior and exterior applications.

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For more information about Custom Iron, contact the company here: Custom Iron Robert Driscoll 800-732-7696 CustomIronInc@gmail.com 400 E 1st St, Zumbrota, MN 55992

## Custom Iron

*Custom Iron doesn't believe you should settle for a one-size-fits-all spiral stair! That's why we don't sell kits. Instead, we build beautiful spiral stairs one at a time for a reasonable price.*

Website: <https://www.customiron.com/>

Email: CustomIronInc@gmail.com

Phone: 800-732-7696

